

COMMERCIAL CHASE BRACKET

521 Series

SPECIFICATION

Sioux Chief 521-723 Commercial Chase bracket shall be used where necessary to support water headers where tubing size ranges from 1/2" to 3" CTS in commercial applications. Ideal for pre-fab installations. Bracket can be fastened to vent or stack pipe with stainless steel band (provided). Although not necessary, additional band can be used in the slot provided to secure bracket to vertical pipe. Bracket can also be secured to any flat surface with approved hardware using two mounting holes provided.

MATERIALS

Bracket: copper plated steel, .059" thickness, 16 gauge

Band: 300 series stainless steel, 1/2" wide x .025" thick, 5" maximum diameter, 410 series slotted/hex head screw

MAXIMUM RECOMMENDED LOAD

275 lbs.

INSTALLATION

Secure bracket to vent pipe using stainless steel band or to structure using approved mounting hardware. Position horizontal pipe in bracket to cradle water header then tack solder copper supply to 521-723 bracket. Heat pipe not bracket. Optional installation allows installer to secure water header by using a stainless band or cable tie threaded through horizontal slot then secure band or tie around water header and through the front channel of the bracket.

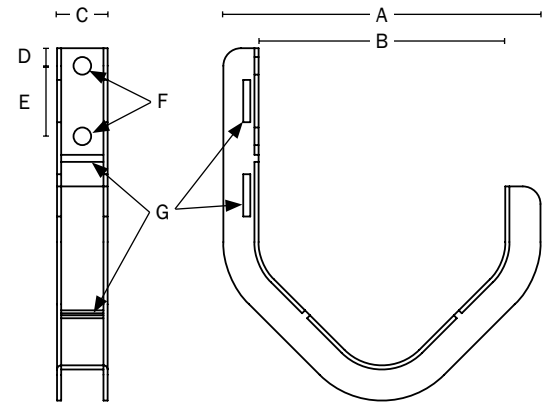
DIMENSIONS

A: overall width	4.50"
B: throat	3.50"
C: depth	0.718"
D: top to center of top hole	0.25"
E: center to center of holes	1.00"
F: nail/screw hole diameter	0.25"
G: slot	0.10" x 0.60"

ITEM # SUBMITTED	_____
JOB NAME	_____
LOCATION	_____
ENGINEER	_____
CONTRACTOR	_____
PO#	_____ TAG _____



521-723



Made in USA

Item Number

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