

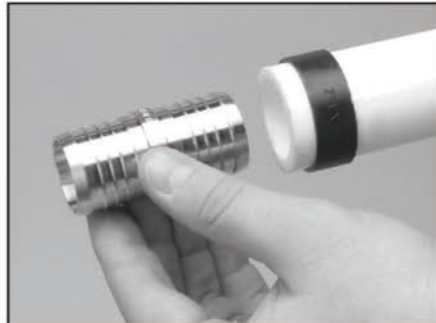


Large Diameter Crimp Tool Instructions

Large Diameter Tool Kit Components



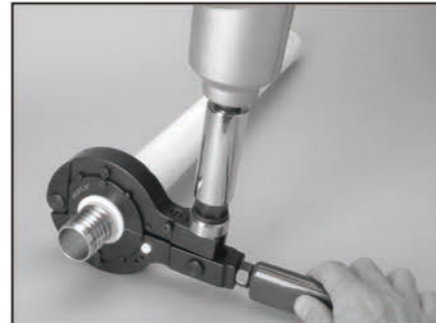
Crimping Instructions



1. Slip a copper crimp ring onto the tube, and insert tube up to the fitting shoulder. (Note: Position the crimp ring 1/4"-3/8" from the end of the tube for 1-1/4" and 1-1/2", and 3/8" to 1/2" for 2".)



2. Load fitting assembly into the tool. Position tool so crimp ring is completely covered by tool jaws. Confirm tubing is at a 90° angle to the fitting and close jaw. Hand tighten the nut to hold fitting in place.

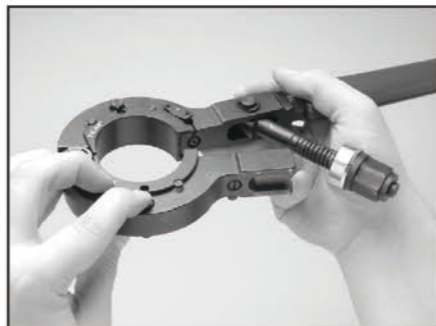


3. Drive the nut down with an impact wrench until blue LED light turns on.



4. Check crimp using the supplied "Go Gauge".

Jaw Installation Instructions



1. Open clamp, then press down on the keyed slot to loosen jaw.



2. Continue to hold in the keyed slot, turn tool around and move key out of position. Remove jaw from clamp.



3. Insert new crimping jaw.



4. Rotate key back into position until key clicks to lock jaw in place. Repeat for other jaw.

Warning: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.